



# STINGRAY®

P O W E R B O A T S



1980



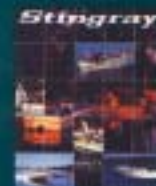
1990



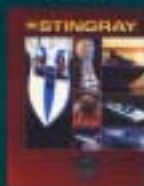
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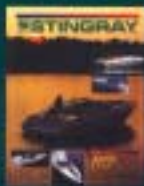
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1999



2000



2000



# THE COMPANY

Two decades of building boats with unequalled precision and efficiency has made Stingray a benchmark for the boating industry. As we celebrate our 20 year anniversary, we look forward to new advancements in technology, and a continued commitment to excellence.

We also celebrate the milestones we have achieved along the way.

**1979** - With two molds, a handful of skilled craftsman and a passion for excellence, Al Fink sets out to produce the best performing powerboats in the industry.

**1985** - Stingray is the first boat company using CAD driven CNC flat bed routers in-house to efficiently produce custom high quality production parts.

**1989** - Stingray builds the first powerboat with its patented Z-Plane hull. Ten years later, Z-Plane hulls are still the most efficient V-hull made, period.

**1989** - Stingray is the first boat company to use robotic lamination in the marine industry.

**1993** - Stingray installs the first 5-axis CNC waterjet used for trimming fiberglass parts. This process lowers costs by increasing cut quality and reducing cycle times.

**1995** - Stingray is the first boat manufacturer to publish a marine web page.

**1996** - Stingray installs the marine industry's first, and America's largest, CNC flat bed water jet cutting system.

This equipment is used to cut all flat goods such as upholstery vinyl, headliners, carpet, and canvas, in addition to cutting custom-made rubber gaskets to replace silicone used in the installation of external deck and hull components.

**1998** - Stingray is first to use environmentally friendly low VOC gel-coats and low VOC resins in the manufacture of all fiberglass parts including decks, hulls, and components.

**1999** - Stingray is a leader in the area of marine environmental recycling. Stingray's current recycling programs include cardboard, wood, stainless steel, aluminum, plastics, steel drums, upholstery foam and motor crates.

Whether it's the technology that we use to build each boat, the commitment to excellence that guides our skilled craftsmen, or our concern for the environment, they all add up to making Stingray a name you can trust and be proud of.





# THE DETAILS

Today, Stingray's product line consists of over 20 models and has a proven reputation for unsurpassed quality, performance and value. It's the things you never see that separate "good enough" from "excellent". Just so you'll know, we've taken this opportunity to go over some of the finer points of your Stingray's construction details.

## Patented Z-Plane Hull

Stingray's patented Z-Plane hull is truly in a class by itself. After 10 years on the market, it's still up to 30% more efficient than the competition. (Translation: It costs less to operate.)



## Dealer Network

Whether you're a first-time buyer or an experienced boater, you'll find our dealers knowledgeable and eager to assist. Coupled with our comprehensive web site, our dealers can find the boat you want quickly and easily.



## Teleflex® Gauges

Some manufacturers use a modular gauge panel that can make for some expensive repairs.

Your Stingray gauges can be accessed individually for easy servicing.

Gauges include fuel level, water temperature, trim, voltmeter, speedometer, and tachometer. Gauges are backlit for easy reading in low light conditions.

## Lamination

Stingray's thorough lamination process combines robotics and skilled craftsmanship. Starting with precision molds, our quality construction consists of top quality materials including hand laid 24 oz. woven roving with Klegecel® and Coremat® cores, for a high strength to weight ratio.

## Polypropylene Seat Bases

Our bucket seats and lounge seats are constructed of injection molded polypropylene cores. Molded foam inserts are covered with 32 oz. UV-stable vinyls that have incredible puncture resistance, retained memory and a thicker skin than most.

## Fuel Vent Surge Protector

Every Stingray comes equipped with this simple yet effective solution to venting fuel tanks without spillage. This innovation helps avoid fuel spills, which contaminate our lakes and rivers.



## Five Year Protection Plan

Stingray backs every model it produces with a Five Year Protection Plan. See your dealer for details or visit [www.stingray-boats.com/warranty](http://www.stingray-boats.com/warranty).



## Generous Storage

Aboard every Stingray you'll discover ample storage space in the bow, side panels, glove box and in-floor ski storage. LX interiors offer additional space under the bench seat and on both sides of the engine, giving you a noticeable increase in storage and maintenance elbow room.

## Anchor Locker

This anchor storage locker in the bow holds the anchor and rope in a convenient location for quick and easy access.





### **Stainless Steel Hardware**

For strength and durability, Stingray uses high-grade stainless steel hardware mounted with custom-cut rubber gaskets and glassed in backing plates.



### **Curved Safety Glass Windshields**

Our stylish windshields offer good looks and excellent visibility.



### **Vibration Dampening Motor Mounts**

Special rubber insulators help to isolate engine vibrations for a smoother, quieter ride.



### **Bow Access Step**

Cuddy models with walk-thru windshields include a convenient bow access step that swings away when not in use.

### **Fiberglass Bow Cover**

Our optional fiberglass bow cover allows you to extend your boating season comfortably into the cooler months and is easily installed and removed.

### **Fiberglass Cabin Liner**

Our closed bow models feature this space efficient, molded fiberglass liner. Most models include a porta-potti, recessed alcohol stove with cutting board, a sink with a 10 quart water tank, and King Starboard® counter tops which are easily cleaned and concealed until you need them. Comfortable seating for two adults quickly converts to sleeping for two.



### **Tilt Steering**

To add comfort and convenience to your boating experience, Stingray offers an adjustable steering column to suit your needs.

### **Full-width Integrated Swim Platform**

For safety and convenience, the swim platform has a nonskid surface and a multi-step ladder. A deep two-step or three-step telescoping boarding ladder makes getting in and out of the water easy.

### **XL10™ Treated Wood**

All wood parts in your Stingray are cut from Greenwood XL10™ Marine plywood panels. The panels are impregnated with oxide formulated preservatives, and carry a limited lifetime warranty against fungal decay/rot, and manufacturing defects.

### **Lounge Seats**

To maximize your comfort aboard, our polypropylene cored lounge seats have three positions for relaxing and sunning, plus fore and aft adjustment, with storage inside.





### High-Low Jump Seats

This clever feature allows you a variety of uses for the same interior. It quickly converts from jump seats to a full width sundeck. (Available in LS and CS models.)

### Drop-in Carpet

The 220DS, 230LX, 240LS, 240CS, 220SX and 230SX feature durable skid-resistant drop-in carpet as an option for ease of care and convenience.



### Shrink-wrapped for Shipping

Every new Stingray is shrink-wrapped at the factory to provide added protection from the elements during shipping.



### Oversize Drink Holders

For convenience and flexibility, Stingray uses oversize drink holders that can accommodate a variety of drink containers.

### Compass

To help stay the course, a Ritchie® compass is standard equipment on many Stingrays.



### UV-Stable

#### 20 oz. Carpet

We use a single seamless covering of 20 oz. UV-stable marine carpet on the floor and hull sides, as well as inside the ski locker.

### Humminbird Digital Depth Finder

Available as an option on every Stingray, this handy gadget ensures safety while boating in your favorite places.



### In-House Graphics

State-of-the-art computers provide the flexibility to create our own graphics for embroidery designs, decals, tee shirts and a variety of Stingray products that give Stingray a distinctive custom look.



### Contoured Bow Seats

Our unique contoured bow seat incorporates safety features while adding to your comfort.

### Premium Sound System

Stingrays are equipped with premium quality digital AM/FM stereo sound systems with waterproof dual cone 60-watt speakers. The protective enclosure offers additional isolation from the elements.

### Fiberglass Cockpit Liner

On many models we offer a low maintenance fiberglass cockpit liner with a nonskid surface.

### Sportswear & Accessories

Hats, shirts, jackets, and visors are only a few of the extras offered by Stingray to make your boating experience even more fulfilling. For more information see pages 30 and 31.



# THE TECHNOLOGY

Few boat companies, if any, can match Stingray's commitment to advancing technology. Using tools that were unavailable just a few years ago, Stingray boats are built with unequalled precision and efficiency. Having these tools in-house gives Stingray the benefit of pushing the technological edge even further.

## COMPUTER AIDED DESIGN and MANUFACTURING

We spend a great deal of time working out the details of your new Stingray with a computer model before we commit the design to fiberglass. Major components are "assembled" on screen where we study various parameters and make any necessary adjustments. This computer model contains the information required for the next step in the process: 3-D milling.



## MULTI-AXIS 3-D MILLING MACHINE

Stingray was the first boat company to install multi-axis milling machines in-house for tooling production. We now have two — one 3-axis and one 5-axis. With information available from the 3-D computer model, the milling machines can produce a full size model in a matter of hours - a task that would take weeks to complete otherwise. Additionally, we work with a "mirror image" of the computer model, which simply means that the running surface is as perfect as it can be. Our master craftsmen then provide the mirror finish that is a hallmark of Stingray quality.

## CNC ROUTER

Stingray uses CNC routers to transform various sheet goods into high quality parts. Cutting irregular shapes can be a real challenge. The computer helps us to "nest" a group of parts efficiently to minimize waste. Not only are these parts dimensionally identical from one run to the next, they are finished in a fraction of the time and at less cost than those produced by hand.





## ROBOTIC LAMINATION FACILITY

Visitors to our plant are always impressed by its cleanliness and unique manufacturing systems. In our lamination building, a custom designed overhead tram system was specially developed just for Stingray. Parts under construction are moved about the plant

under computer control. This system keeps track of our in-process fiberglass parts while optimizing mold usage and improving productivity. Process automation also increases worker safety, helps maximize efficiency, and improves quality.



## WATER JET CUTTING MACHINES

Many parts on a Stingray are cut out using one of our high-pressure water jet machines. A stream of water no thicker than a human hair slices quickly and neatly through a variety of materials much easier than could be done by hand. Materials such as carpet, foam, vinyl, canvas, rubber, and fiberglass are quickly transformed into high quality parts.





# THE WEB

As you might expect from a technologically sophisticated company such as Stingray, we have perhaps the most comprehensive web site you will find. Much more than a few pretty pictures, our site is designed to immerse you in the Stingray boating experience, right from your own home, at any time, day or night.

## Visit Your Dealer Anytime

You can check current dealer inventories to see if the boat of your dreams is in stock. Just enter your zip code, select the model you are interested in and you will instantly have a list of those models in stock at a Stingray dealer near you. If you like, you can narrow your search by selecting specific colors and choice of engines. Inventories are updated daily.

## Interactive Pricing

Since becoming one of the first boat companies with a web presence, we have continued to expand the capabilities of our data base driven site. We were the first company to offer a "build-a boat" configurator. Just select the boat model you are interested in, then choose an engine and add any desired options. The system will calculate the manufacturer's suggested retail price and let you print a "window sticker". Repeat this process until you've found the perfect combination.

## Fun Stuff / Kids Corner

Check out our Stingray Desktop Wallpapers! Now you can show your Stingray pride on your computer at



home or at the office. The desktop wallpapers are available in four different monitor resolutions. There's also a section for kids complete with coloring books, games, and educational information related to the environment and marine life.

## Check Out Our Virtual Library

If you're still trying to decide which Stingray model will best fill your needs, just check the library of magazine articles and reviews for some third-party insight. For a head-to-head comparison against another boat you may be considering, our Performance Comparisons page compiles the results from hundreds of independent test reports into a single database. Here you can select from almost any boat manufacturer to see how they compare to Stingray when it comes to performance.

## Owners Only

Once you become a Stingray owner, you will be able to access our preferred customer section. Here you will be kept up-to-date on new developments at Stingray, along with promotions and special events that may be of interest to you. Access requires a username and password. The first time you log in to the Owners Only section, you will fill in a simple form listing some personal information and your boat's serial number.



Then, you will be issued a username and password that will open your access to:

### • Boating Information

Here you will find the answers to most of your boating questions with information on The Boating Environment, Operating Procedures, Boating Safety, Equipment Requirements, Navigation Rules, and Law Enforcement.

### • Maintenance and Care

An important part in taking care of your Stingray is making sure that you perform the recommended maintenance and care tips. This section will provide you with information on Service, Winterizing, Basic Troubleshooting, and Interior and Exterior Care.

### • Parts and Service

Online access to a parts list for your Stingray along with service bulletins and records specific to your model and serial number boat. Parts and service history can be passed along to enhance trade-in value.

### • Warranty Information

Need warranty service on your Stingray boat? No matter where you are and need help, it's easy to locate the nearest Stingray dealer or service location for your MerCruiser or Volvo engine.

### • Frequently Asked Questions (FAQ)

The Owners Only FAQ allows registered Stingray owners to submit questions.

### • Performance Calculator

Input weight, horsepower, temperature, propeller type and altitude to calculate the expected performance of your Stingray boat.

# stingrayboats.com



# THE ENVIRONMENT

With the rest of the industry scrambling to get on the environmental bandwagon, Stingray is clearly a leader in environmental concerns. That commitment has led us to focus on the development of environmentally friendly products and advanced technologies that lead to lower per boat emissions, greater fuel efficiency and reduced waste ... all of which add up to a cleaner environment.

Being a leader in environmental technology is more than just a philosophy - it's a commitment designed to help ensure the preservation of our natural resources for generations to come. Production initiatives are currently in place that make our plant operations ozone friendly. These initiatives, although costing Stingray more, are our way of building products that help to protect our delicate ecosystem.

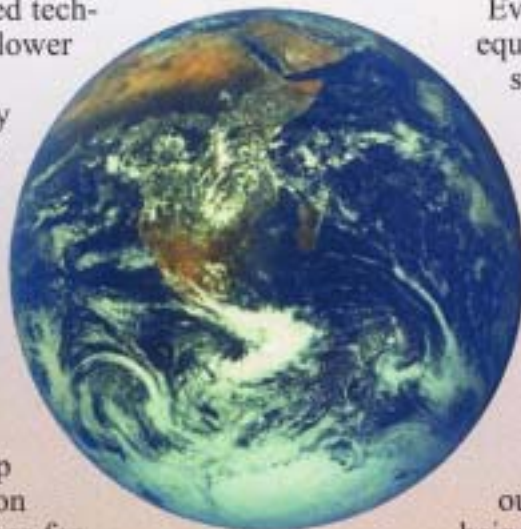
Last year, Stingray was the first U.S. boat manufacturer to implement the use of new low styrene laminating resins and

gelcoats in all of its products. The combination of these low VOC materials coupled with the latest in low pressure, high temperature spray equipment has reduced Stingray's VOC stack emissions per boat by more than 30 percent.

Every Stingray comes equipped with a fuel vent surge protector - a simple solution to venting fuel tanks without the risk of spillage. This innovation helps avoid refueling spills, which contaminate our lakes and rivers.

Stingray uses 4-cycle engines for power, which can be four to ten times cleaner than 2-cycle outboards, not to mention being more fuel-efficient. Better fuel efficiency translates into less fuel consumption but more importantly, less carbon dioxide emission into the air. Another plus for the environment.

Stingray is also committed to a rigorous recycling program. Waste materials such as cardboard, composites, foam, stainless steel, plastics, aluminum, pallets and metal drums never find their way to the landfill. Instead, they are



recycled. Each year, Stingray recycles over 100,000 pounds of cardboard alone! The preservation of landfill space is just another example of Stingray's commitment to energy conservation and waste reduction.

Why bother? We want our boat owners not only to have fun on the water, but also to know that they are helping to protect the environment while they are doing it.





# RALLY SERIES

You want a nice boat, with all the right equipment, but you don't want to spend your life's savings. With the Stingray Rally Series, you don't have to.

You won't find a boat with more features or performance for the money. We build them right beside our other models, using the same parts and procedures. And thanks to Stingray's patented ZP hull, these boats run exceptionally well without the expense of a bigger engine.

You have your choice of cockpit seating arrangements. RS models are available with front-to-back lounge seats or swivel bucket seats with jump seats aft. RX models have dual swivel buckets and a full-width aft lounge seat and sunpad. The seats feature polypropylene cores that will never rot. Thick foam pads are covered in 32-ounce vinyl, and the colors are UV-resistant so they can stand the sun's rays for years without fading. The carpet is also UV-resistant with a rot-proof backing.

Bowrider models have storage under the seats and a cooler that drains overboard. The 192 cabin is ideal for young children who may get tired and need to lie down during the day's activities.

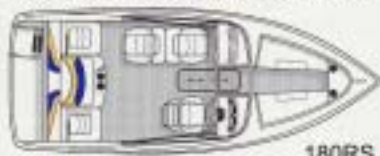
The fully instrumented helm features backlit gauges set in a burl woodgrain panel, a cupholder, an AM/FM cassette stereo, illuminated switches, a 12v outlet and a custom steering wheel.

The swim platform has a sand-finish nonslip surface and includes an inset stainless-steel swim ladder. There's also a ski-tow eye, a pair of 6-inch stainless cleats, and a stainless fuel fill.

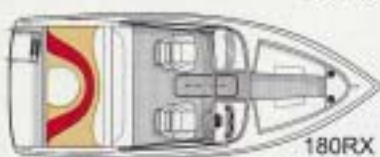
Stingray Rally Series models are well finished boats that provide excellent performance on modest power. All the style and performance of more expensive boats - without the expense.



You'll appreciate the spacious bow seats and the storage compartments under the cushions.



180RS



180RX

L.O.A. ....18'0" (5.5m)



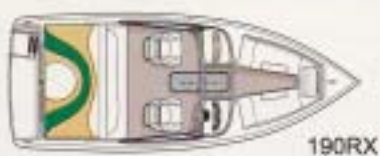
Molded instrument panels feature woodgrain finish, backlit instruments, and a padded steering wheel.



Roomy bow seats have stainless handrails for added safety. The forward step houses a built in ice chest.



190RS



190RX

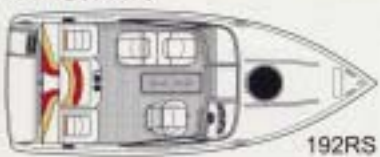
L.O.A. ....19'0" (5.8m)



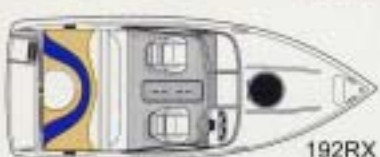
RS interiors have jump seats and a padded fiberglass motorbox with convenient drink holders.



Double bi-fold, lockable cabin doors have translucent inserts to let in light while maintaining privacy.



192RS



192RX

L.O.A. ....19'0" (5.8m)



A fiberglass liner offers a place to relax out the sun. The standard porta-potti lets you stay out longer.







# 190FX



Skiing Layout



Fishing Layout

L.O.A. 19'0" (5.8m)

Can't quite decide between that family runabout you know you should get, and that fishing boat you've just got to have? With the Stingray 190FX, you don't have to decide. This boat is equally adept at towing skiers or reeling in the big ones.

In runabout mode, the 190FX has the stylish good looks Stingrays are famous for. The patented ZP hull offers exceptional skiability and unmatched performance. Convenient standard equipment includes an AM/FM cassette stereo system, in floor ski storage,

and well-placed drink holders.

You can switch between runabout and fishing platform in just a few minutes. Remove the bow cushions and the sunpad to reveal seat mounts for the fishing chairs. Your favorite fishing gear will always be close at hand in the two-drawer tackle box ingeniously molded into the bow. Add a trolling motor and you can maneuver easily from the forward casting platform. An aerated livewell beneath the rear bench seat will keep your bait lively or your catch fresh.



An aerated 36 gallon livewell is nestled underneath the rear bench seat.



With the cushions in place, the bow offers a comfortable spot for cruising.



Your favorite lures stay within easy reach in slide out drawers in the forward tackle box.



Over the past two decades, Stingray has made a name for itself by designing and building exceptional performing family runabouts at a modest cost. The 190LX is a prime example.

Stingray's patented ZP hull configuration consistently out-performs conventional v-hulls in terms of top-end speed, handling, turning, acceleration and fuel efficiency. It's light on its feet, easy to maneuver, quick to respond and always predictable. From the driver's standpoint, the 190LX is nothing but a pure pleasure.

The 190LX interior features twin bucket seats, a full width rear

bench, and a padded sun lounge. The placement of the gauges and the steering wheel on the helm are perfect, and the curved safety glass windshield is at just the right angle. Storage space is abundant and easily accessible.

The bow seats are designed to accommodate up to two passengers in comfort. Lift the cushions to gain access to the storage compartments underneath. Drink holders flank the forward entry step, with an ice chest beneath a nonskid lid.

Any way you figure it, this has got to be one of the best bargains in boating.



# 190LX



190LS



190LX

L.O.A.

19'0" (5.8m)



Drink holders are conveniently placed throughout the interior: in the side panels, on the dash panels, and in the bow.



All Stingray bowriders feature molded-in bow seats with stainless handrails for added safety. There's lots of storage space under those seat cushions.



Luxury appointments include woodgrain package, chrome instrument bezels, and power steering.



# 200LX



200LS



200LX

L.O.A. 20'3" (6.2m)

The 200LX is an astounding combination of value, workmanship and performance, the likes of which you won't easily find, even for thousands of dollars more. Well-built, solidly rigged and a blast to drive, the 200LX is a five-star performer.

The two front bucket seats are mounted on swivel-slider pedestals. A full width rear bench seat opens up to reveal a cavernous storage compartment. Additional storage is available in large, segmented areas in the engine compartment, and in small pouches on the rear of the buckets.

The interior includes four integrated drink holders, a ventilated floor-mounted ski locker with a carpeted cover and interior cockpit lighting. A molded dash houses a beautiful woodgrain panel with a full set of gauges and a series of rotary-style switches. Easily monitored dials are placed directly over the wheel, and controls are placed for easy access.

Performance is a given with Stingray, thanks to the company's patented ZP hull. The 200LX is a can't-miss selection for any powerboater.



Stingray's unique contoured bow seat provides a great place to relax. Cushions lift to reveal a carpeted storage compartment and a cooler.



Luxurious interior appointments include a padded steering wheel, courtesy lights, one-piece marine carpeting, and a padded walk-through.



The LX interior is outfitted with twin buckets, full width rear bench seat, and a large sunpad. In-floor ski locker is oversized to accommodate larger water toys.



With the ability to seat 10 adults and still have the zip of a sportboat, the 220LX offers a unique hull design, high-speed performance and affordability.

A fully instrumented helm features backlit gauges in a burled woodgrain panel, tilt steering, a compass, a 12V Power Point outlet and a custom steering wheel. The port console houses a locking glove box and an AM/FM stereo cassette sound system. A CD system is available as an upgrade.

Stainless bow-rails line both sides of the bow seating area, and there is plenty of storage space under the bow cushions. The forward anchor locker has cleats on port and starboard so you can easi-

ly tie off on either side.

Passengers in the cockpit are protected from the wind by a tinted safety glass windshield with side vents. The bucket seats feature fore and aft adjustments as well as swivels. The aft bench seat provides additional seating with more storage underneath. The sunpad lifts with the help of gas shocks for easy engine access. The engine compartment has carpeted storage dividers that can separate your gear while under way or can be folded down for easy engine access. Swimmers and waterskiers will appreciate the recessed two-step ladder on the integrated swim platform. The in-floor ski locker offers plenty of room for all your water toys.



# 220LX



220LX

L.O.A. 21'6" (6.5m)



Port console houses a burled woodgrain glovebox and the AM/FM cassette stereo system.



The full width sunpad is a great place to catch some rays. Gas struts help lift the sunpad for storage and engine access.



The sculpted soft-touch dash features full instrumentation including a tachometer and engine hour meter, illuminated switches, and a compass.



# 230LX



230LX

L.O.A. 22'8" (6.9m)

The 230LX is without question one of the best values in recreational powerboating today. Solid engineering and a race-bred design make this model a standout.

Our bow section is designed for convenience and comfort. The seats are angled to contour comfortably to the human form. Lighted side inserts house the front speakers and drink holders. Ahead, there's a compact ice chest underneath the entry step. A fold-down 2-step boarding ladder is recessed into the swim platform.

The 230LX shows off a cockpit that looks and feels a cut above most

of our competitors. The rear bench seat is comfortable and supportive with racing-style bolsters, and provides storage underneath. The curved safety glass windshield provides good visibility, and adjustable side vents help to cool you off when the mercury rises.

The 230's helm is beautifully executed in every regard. The control lever is well positioned to promote easy operation. Standard equipment includes an AM-FM stereo cassette player, a padded steering wheel with burl woodgrain insert, and interior lighting.



The bow section provides comfortable seating for two. Cushions lift out for access to storage compartments beneath.



The helm on the 230LX features a beautifully sculpted dash, tilt steering, and swivel bucket seats.



The sundeck provides plenty of space to soak up some sun. Gas struts help to raise the sundeck for engine access and additional storage.



A sporty, attractive, functional bowrider is not a contradiction in terms. It's Stingray's 240LS. Even with a sink, porta-potti, transom shower and a host of other functional features, the 240LS still feels like a hot sport-craft.

The 240's spacious cockpit layout is dominated by a wraparound stern lounge accompanied by a pair of comfortable swivel buckets. Amidships you'll find a freshwater sink on the port side and an icebox on the starboard side. The port console houses a generously sized head compartment with an overhead light

and a porthole. A bimini top with windshield filler comes standard, as does an AM-FM CD player.

Bolted grabrails are properly placed and the fiberglass liner is self-bailing and surfaced with nonslip. Dockside boarding is made more secure with a wet storage box/transom step that's molded onto the aft platform. The 240LS has a ski locker in the cabin floor; just ahead of the center of the boat.

If you are looking for a quiet, stable runabout with a lot of amenities without sacrificing the look and feel of a sportboat, the 240LS is your boat.



# 240LS



240LS

L.O.A. 23'6" (7.1m)



The helm features backlit instrumentation, tilt steering, and a high power AM/FM/CD stereo system. An accessory panel provides space for your electronics.



You can stay out longer in the 240LS, thanks to the enclosed head compartment, complete with a fiberglass liner and opening porthole.



The large wraparound rear lounge seat becomes an even larger sunpad area with the filler cushions in place. Cushions are stored in the helm console locker until you need them.



# 220SX



220SX

L.O.A. 21'6" (6.5m)

One look at this beauty and there's no question - it's a real sportboat. Yet with its clever galley and head belowdecks, it offers buyers that coveted second-home tax break, a definite purchase-decision incentive.

The 220SX cabin comes standard with a portable head, a sink, and an alcohol stove with a cutting board to starboard. In the aft section of the cabin, two facing lounges have space for one person each and storage behind the back-rests. A circular Bomar™ deck hatch lets in plenty of air and natural light and provides easy deck access.

When the sun comes up and it's

time to take the wheel, the newly designed dash will look downright inviting. Simulated carbon-fiber panels set into the black helm wipe out glare, giving an excellent view of the white-faced gauges. The driver and copilot travel in swiveling buckets with flip-up cushions, while the aft passengers experience comfort of their own on a three-person bench.

You can throw your gear in the storage areas on either side of the engine, under the bench seat or in the gunwale trays. There's a cooler in the cockpit sole and a space for the car keys and camera in the glove box.



Beautifully sculpted dash panels, a fiberglass cockpit liner, and lockable cabin doors round out the well appointed interior.



The full width bench seat lifts to reveal a carpeted storage area. Additional storage areas are located on either side of the engine, beneath the sundeck.



You will appreciate the cabin in the 220SX whether for an afternoon nap or an entire weekend outing. The cushions lift up to reveal a sink, a stove, and a portable head.



Sportboats come in all shapes and sizes, but none can match the performance or style of Stingray's 230SX.

The 230SX has a handsome, functional helm station with a black soft touch instrument panel and a full set of gauges. Two bolster seats feature flip up sections for added clearance during stand up maneuvers. Under the console, a swing-out step eases access to the foredeck. A fiberglass cockpit liner is attractive and easy to maintain.

Behind the lockable cabin doors there is an ingenious V-berth arrange-

ment, based on our unique fiberglass insert. Its obvious function is to provide seating or sleeping accommodations for two. Less obvious are the additional overnighting amenities: underneath the cushions we've added a sink, a porta-potti, and an alcohol stove. A round Bomar™ hatch lets in light and ventilation.

The 230SX offers power options all the way up to 415hp. Performance fans who want the speed of a big-block and the efficiency of a small-block will want to check out this one.



# 230SX



230SX

L.O.A. 22'8" (6.9m)



Full instrumentation, a custom padded sport wheel, and a soft-touch dash make for a truly pleasurable experience for the helmsman.



When you're not zipping across the water at over 60 mph, you'll appreciate the full width sundeck and telescoping swim ladder.



The v-berth cushions convert to a double berth. A sink, porta-potti, and alcohol stove turn this sportboat into an overnighter.



# 220DS



220DS

L.O.A. 22'3" (6.7m)

The Stingray 220DS is actually several boats in one - a sleek runabout, a spacious deckboat, and a pure performance sportboat.

The helm has full instrumentation set in a burl woodgrain panel, and includes a tachometer with built-in engine hour meter.

To make getting on and off easier there's a walk-through transom door to the swim platform and a step-through in the bow. An anchor locker is in the forward platform. Recessed steps and foldaway sections of the bow rails let you board the forward area from either side. The swim platform features a three-rung boarding ladder.

The full windshield is a definite advantage over other deckboats. After you've gone for a swim and are ready to move on, you won't be chilly while you dry off. For added protection against the elements the 220DS comes with a standard Sunbrella bimini top with a see-through filler.

Stingray's 220DS deckboat manages to be everything you've always wanted in a boat without compromising anything. It's a remarkable platform for entertaining family and friends, a watersports workhorse, and a weekend warrior pocket rocket.



The huge bow section provides lots of seating and a removable table. Cushions lift out for access to storage compartments beneath.



Tilt steering, compass, AM/FM CD player, and full instrumentation are all standard. The enclosed head compartment has a lockable door.



The port console houses a 25 qt. ice chest and a lockable storage compartment. A 17 gallon tank supplies water to the sink and transom shower.



At just over 20 feet, the 200CS has all the performance and pizzazz you'd expect in a sportboat and yet has the amenities to qualify for second-home tax status.

The cabin features two facing seats that can be repositioned to extend the V-berth for additional sleeping room. The galley consists of a molded-in sink with faucet and a single-burner alcohol stove with cutting board, which are hidden from view by the berth cushions when not in use. A porta-potti is located in the center section. A large Bomar™ hatch and two ports provide plenty of light and ventilation.



Above deck, standard cockpit seating is provided by an adjustable bucket seat at the helm, a back-to-back recliner on the port side, and two jump seats next to the motor box. At the helm is an AM/FM cassette stereo with two speakers mounted in the dash bulkhead and two more in the rear bench seat. An insulated in-floor cooler can store plenty of refreshments.

If you are looking for a family boat that will give you the performance and speed of a sportboat yet with amenities enough for a weekend for two, you owe it to yourself to take a look at the 200CS.

# 200CS



200CS



200CX

L.O.A. 20'3" (6.2m)



High Low jump seats convert to a full width sunpad. The fiberglass motorbox removes for engine access.



A stainless swing out step and walk-through windshield offer easy access to the forward anchor locker. Lockable cabin doors feature tinted plexiglass inserts.



The comfortable V-berth has seating and sleeping room for two. A translucent hatch adds natural light and ventilation.



# 220cs



220CS



220CX

L.O.A. 21'6" (6.5m)

This is a lot of boat in an easily trailerable package. The 220CS is meant to satisfy a typical family's needs, from overnight accommodations to a variety of on-water sports.

Accessed through double bi-fold doors, the cabin is compact and complete. The seats on either side are the perfect place to sit and relax out of the sun. For overnight trips, you can raise the seat cushions to extend the two-person v-berth to over 6 feet. For galley duty, you'll find a single-burner alcohol stove with cutting board top, a sink with 10-quart cold water supply tank, and an easy to maintain counter top.

Concealed under the center cushion is a self-contained portable head.

In the cockpit, you will appreciate the well padded upholstery and the easy-to-clean fiberglass liner. A clever swing-away bow access step helps you onto the foredeck, by way of the walk-through windshield, to handle the anchor. Nonskid decking and welded stainless steel handrails all around the foredeck edges provide an added measure of safety.

An integral swim platform and a 2-step stainless swim ladder helps get family and crew back aboard. A stainless ski-tow eye is standard.



The back-to-back lounge seats extend to form comfortable sun loungers. Lounge seats feature fore and aft adjustment and headrest.



High Low jump seats offer a choice of configurations, from standard seats to a full width sunpad. Or stow the cushions altogether for additional floor space.



Helm features include a full set of gauges, conveniently placed cupholder, and an AM/FM cassette stereo.



Stingray's 240CS is a trailerable 24-foot cruiser with sleek curostyling that provides plenty of space for entertaining and accommodations for overnighting. Generous freeboard and standup headroom belowdecks combine to make you feel as if you're living large on a compact cruiser.

The cockpit features a double wide back-to-back helm seat that folds down to form a sunpad. There's also a lounge seat to port and another bench in the stern. A removable 25-quart cooler stows neatly in the coaming panel. A stainless walk-through transom door guarantees easy access from

the cockpit to the swim platform.

The cabin has all the comforts of home in a low maintenance fiberglass liner. The forward berth converts from a dinette to a sleeping area for two. A private midcabin berth provides additional sleeping space for two. The large deck hatch is mounted well forward to facilitate handling the anchor from inside the cabin. Four portholes provide natural light and cross-ventilation. The galley is well stocked with a stainless sink, an icebox, and an especially useful alcohol stove. The enclosed head is equipped with its own sink and a handheld shower.



# 240cs



240CS

L.O.A. 23'6" (7.1m)



The cabin sports over 6' of headroom at the galley. Abundant storage and throw pillows round out the luxurious appointments.



Roomy enclosed head compartment features a handheld shower and a storage compartment.



The midcabin berth provides a quiet, out of the way spot to get away for a while.





LX Interior - Twin Bucket Seats, Full-Width Bench Seat, and Sundeck



Stainless Steel Ski Tow Ring



Two-Tone Hull Stripe (Option #51)



Translucent Aluminum Frame Deck Hatch with Custom Graphics



Digital Depth Finder with Alarm (Option #48)



Heavy Duty Brass Screw-In Drain Plug



Bow Anchor Storage



Adjustable Lounge Seats with Injection Molded Polypropylene Cores



Curved Safety Glass Walk-Thru Windshield with Vent Windows



Molded Dash with Lockable Storage and Radio Enclosure



Stainless Steel Swing Out Bow Access Step



Stainless Steel Bow Lifting Ring



Custom Dash with Backlit Instrumentation, S/S Bezels, and Tilt Steering with Custom Wheel



Opening Stainless Steel Port Windows



Carpeted Floor Storage w/ Vented Cover



Ritchie Compass (Option #49)



Integrated Swim Platform with Thru-Bolted Transom Hardware and Recessed Cleats and Ladder



Fiberglass Bow Cover (Option #85)



Lockable Cabin Doors with Tinted Plexiglass Inserts



Fiberglass Insulated Motor Box with Upholstered Pad



Padded Walk-Thru



Conveniently Mounted Drink Holders



# STANDARD & OPTIONAL EQUIPMENT

Prices shown are Manufacturers Suggested Retail  
Standard Equipment = S

OPTION ORDER NUMBER ▼

Prices shown are Manufacturers Suggested Retail Standard Equipment = S			RALLY			OPEN BOWS						CRUISERS			SPORT		
			180 RS/RX	190 RS/RX	192 RS/RX	190 FX	190 LS/LX	200 LS/LX	220 LX	220 DS	230 LX	240 LS	200 CS/CX	220 CS/CX	240 CS	220 SX	230 SX
OPTION ORDER NUMBER ▼																	
HULL	5 Year Owner Protection Plan	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	"Z-plane" Hull, Patent # 5,063,868	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	NMMA Certified	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	IMCI International Certification	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	US Coast Guard Certification	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	E C ( European Certification)	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Environmental Fuel Surge Protector	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Custom Engine Vibration Dampers	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Auto. & Man. Bilge Pump (500 gph)	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Brass Hull Drain Plug and Receiver	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Carpeted Floor Storage	-	S	S	S	S	S	S	S	S	S	S	-	-	-	-	-
	Water Resistant Bilge Blower	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Insulated Ice Chest	-	S	S	-	S	S	S	S	S	S	S	S	S	S	S	S
	Performance Notched Transom	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Opening Cabin Windows w/ Screen (ea.)	-	-	-	-	-	-	-	-	-	-	(1)	-	(2)	(4)	-	-
	Pressurized Water w/ Transom Shower	-	-	-	-	-	-	-	S	-	S	-	-	-	S	-	-
	SS Bow & Stern Eyes (7/16")	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Electronic Fuel Tank Sending Unit	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Solid Color Deck and Hull (220SX, 230SX)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	846	846
	Two-Tone Hull Color Stripe	51	314	314	314	314	314	314	314	314	314	314	314	314	314	314	314
	International CE Certification Package	91	203	203	203	203	203	203	203	606	203	606	203	203	606	203	203
DECK	Bimini Top (Sunbrella) w/ See Thru Filler	-	-	-	-	-	-	-	S	-	S	-	S	S	-	-	
	Bow Anchor Storage	-	-	-	S	-	-	-	S	S	-	S	S	S	S	-	
	Bow Storage	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Curved Safety Glass Windshield	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Integrated Swim Platform	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Lockable Cabin Doors	-	-	-	S	-	-	-	-	-	-	-	S	S	S	S	S
	Sport Bimini Top (Sunbrella) w/ Filler	-	-	-	-	-	-	-	S	-	S	-	-	-	-	S	S
	SS Port Windows (ea.)	-	-	-	-	-	-	-	-	-	-	-	(2)	-	-	-	-
	Stainless Steel Bow Lifting Ring	-	-	-	-	-	-	-	-	-	S	-	-	-	-	S	S
	Stainless Steel Cleats - 6" (ea.)	-	(5)	(5)	(6)	(6)	(6)	(3)	(2)	(2)	(2)	(2)	(6)	-	(2)	(2)	(2)
	Stainless Steel Cleats - 8" (ea.)	-	-	-	-	-	-	-	(4)	(4)	(4)	(4)	-	(6)	(4)	(2)	(2)
	Stainless Steel Fuel Fill	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Stainless Steel International Bow Lights	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Stainless Steel Ladder	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Stainless Steel Ski Tow Ring	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
	Stainless Welded Rails	-	S	S	S	S	S	S	S	S	S	S	S	S	S	-	-
	Translucent Deck Hatch	-	-	-	S	-	-	-	-	-	-	-	S	S	S	S	S
	Walk-thru Windshield w/ Bow Access Step	-	-	-	S	-	-	-	-	-	-	-	S	S	S	S	S
	Adjustable Vent Windows	-	-	-	-	S	S	S	S	S	S	S	S	S	-	S	S
	Full Canvas Set w/ Storage Bag (Sunbrella)	4	505	546	399	546	546	546	626	956	650	914	399	623	710	446	446
	Mooring Cover w/ Storage Bag	5	377	396	396	396	396	416	432	590	491	622	416	432	622	432	491
	Cockpit Cover w/ Storage Bag (Sunbrella)	13	327	372	372	372	372	386	419	562	454	562	386	419	562	419	454
	Walk-thru Flap (open-bow models)	14	46	57	-	57	57	57	82	82	82	82	-	-	-	-	-
	Camper Canvas (Side, Aft & Camper Top)	15	-	-	-	-	-	-	-	-	-	-	-	-	989	-	-
	Side Curtains	16	121	121	121	121	121	129	133	203	133	199	129	171	199	133	133
	Aft Curtain (Sunbrella)	17	237	278	278	278	278	270	312	510	312	510	270	452	510	312	312
	Bow Cover (Sunbrella)	18	148	148	-	148	148	148	181	243	204	204	-	-	-	-	-
	Convertible Sun Top (Sunbrella)	21	95	95	95	S	S	S	-	-	-	-	S	-	-	-	-
	Hatch Screen Kit	10	-	-	57	-	-	-	-	-	-	-	57	57	57	57	57
	Windshield Wiper (Starboard)	25	-	-	-	-	-	-	-	-	-	-	-	-	162	-	-
	Fiberglass Bow Cover	85	471	510	-	-	511	510	-	-	-	-	-	-	-	-	-
COCKPIT	12V Accessory Plug	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	All Weather Marine Carpet - 20 oz.	-	S	S	S	S	S	S	-	-	-	S	S	-	-	-	
	Cockpit Lighting	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Custom Backlit Instrumentation	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Custom Steering Wheel	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S

Prices and Specifications are subject to change without notice.



## CANVAS



Stand-up Sunbrella Bimini Top with See-Thru Filler



Sport Bimini Top



Full Canvas (Option #4)

Includes: side curtains, aft curtains, top, and bow cover where applicable



Sunbrella Camper Canvas (Option #15)



Convertible Sunbrella Canvas Top (Option #21)



Canvas Bow Cover (Option #18)



Mooring Cover (Option #5)



Cockpit Table with Floor Mount



Drop Down Bolster Seats (Option #24)



Sport Buckets with Flip-Up Seat (Option #26)



Contoured Bow Seats with Concealed Storage



Molded Coaming Insert with Weatherproof Speakers and Drink Holder



Stainless Steel Thru-Hull Exhaust (Option #11)



Aft Cabin with Full Size Bed and Opening Vent Window



High Low Jump Seats (LS & CS Models Only)

## STEREOS

All Models Have Pull-out Chassis and 60-watt Waterproof Dual-Cone Speakers



4x35 Watt Digital AM/FM Stereo with Cassette (Option #22)



4x35 Watt Digital AM/FM Stereo with CD Player (Option #23)



Molded Fiberglass Cabin Liner with Porta-Potti



Alcohol Stove with Cutting Board



25 qt. Removable Cockpit Cooler



Deluxe Woodgrain Package



Full Function Head with Sink, Shower, Storage and Opening Vent Window



Under-Seat Storage



# STANDARD & OPTIONAL EQUIPMENT

Prices shown are Manufacturers Suggested Retail  
Standard Equipment = S

## OPTION ORDER NUMBER ▼

Prices shown are Manufacturers Suggested Retail Standard Equipment = S		RALLY			OPEN BOWS							CRUISERS			SPORT		
		180 RS/RX	190 RS/RX	192 RS/RX	190 FX	190 LS/LX	200 LS/LX	220 LX	220 DS	230 LX	240 LS	200 CS/CX	220 CS/CX	240 CS	220 SX	230 SX	
OPTION ORDER NUMBER ▼																	
COCKPIT	High Low Jump Seats (LS & CS models only)	-	-	-	-	S	S	-	-	-	-	S	S	-	-	-	
	Horn (electric)	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Fish & Ski Options Package (see below) *	-	-	-	S	-	-	-	-	-	-	-	-	-	-	-	
	25 qt. Removable Cockpit Cooler	-	-	-	-	-	-	-	S	-	-	-	-	S	-	-	
	Power Trim and Tilt with Indicator	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Enclosed Head w/ Lockable Doors	-	-	-	-	-	-	-	S	-	S	-	-	-	-	-	
	Premium 32 oz. Vinyl with 1/4" Foam Back	-	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	Cockpit Table with Floor Mount	-	-	-	-	-	-	-	S	-	S	-	-	-	-	-	
	Engine Hour Meter	-	-	-	S	S	S	S	S	S	S	S	S	S	S	S	
	Stereo Radio, Cassette Player	-	S	S	S	-	-	-	-	-	-	-	-	-	-	-	
	Hi-Power Sony, Cassette Player (Upgrade)	22	196	196	196	S	S	S	S	-	S	-	S	S	-	-	-
	Hi-Power Sony, CD Player (Upgrade)	23	474	474	474	267	267	267	267	S	267	S	267	267	S	S	S
	Twin Lounge Seats (S Models Only)	9	138	138	138	-	138	138	-	-	-	-	138	138	-	-	-
	Twin Bucket Seats (S Models Only)	20	138	138	138	-	138	138	-	-	-	-	138	138	-	-	-
	Sport Bucket with Flip Up Seat	26	-	-	-	-	-	-	292	S	292	S	-	292	-	S	S
	Drop Down Bolster Seats (Upgrade)	24	-	-	-	-	-	-	1477	-	1477	-	-	-	-	1477	1477
	Injection Molded Adjustable Helm Seats	99	203	203	203	S	S	S	S	S	S	S	S	S	S	S	S
	Woodgrain Package	30	170	170	171	S	S	S	S	S	S	S	S	S	S	-	-
	Carpet (Drop In)	33	-	-	-	-	-	-	-	400	314	400	-	-	333	278	314
	Tilt Steering	39	133	133	133	133	133	133	S	S	S	S	S	S	S	S	S
	Fiberglass Cockpit Liner	46	-	-	-	762	-	-	-	S	S	S	-	762	S	S	S
Humminbird Digital Depth Finder	48	294	294	294	294	294	294	294	294	295	295	294	294	295	294	294	
Vinyl Floor (easy clean commercial grade)	47	231	231	231	231	231	-	-	-	-	-	-	-	-	-	-	
Compass	49	108	108	108	108	108	108	S	S	S	S	108	108	S	S	S	
CABIN	Alcohol Stove	-	-	-	-	-	-	-	-	-	-	S	S	S	S	S	
	Cabin Lights	-	-	-	S	-	-	-	-	-	-	S	S	S	S	S	
	Enclosed Pressurized Shower	-	-	-	-	-	-	-	-	-	-	-	-	S	-	-	
	Freshwater Sink	-	-	-	-	-	-	-	S	-	S	S	S	S	S	S	
	Molded Fiberglass Cabin Liner	-	-	-	S	-	-	-	-	-	-	S	S	S	S	S	
	Porta-Potti w/ Self Contained Holding Tank	-	-	-	S	-	-	-	S	-	S	S	S	S	S	S	
	220 Volt Electrical System (export) *	27	-	-	-	-	-	-	-	-	-	-	-	2548	-	-	
	Hot Water System (Only with #45 or #27)	28	-	-	-	-	-	-	-	-	-	-	-	599	-	-	
	Porcelain Head w/ Holding Tank	32	-	-	-	-	-	-	-	-	-	-	-	917	-	-	
	Porcelain Head w/ Tank/Macerator	35	-	-	-	-	-	-	-	-	-	-	-	1400	-	-	
110 Volt Electrical System *	45	-	-	-	-	-	-	-	-	-	-	-	2121	-	-		
ENGINE	Head System with dock side pump out	38	-	-	-	-	-	-	275	-	275	-	-	275	-	-	
	SS Thru-Hull Exhaust (With Flaps) °	11	-	-	-	-	-	648	648	648	648	648	-	648	648	648	
	SS Thru Hull Exhaust w/ Silencer °	12	-	-	-	-	-	848	848	848	848	848	-	848	848	848	
	Automatic Fire Extinguishing System	19	399	399	399	399	399	399	568	568	568	568	399	568	568	568	
	Dual Battery System (w/charging isolator)	30	-	-	-	-	-	-	-	-	-	-	-	346	-	-	
	Power Steering	34	345	345	345	S	S	S	S	S	S	S	S	S	S	S	
	Battery On/Off Switch	36	96	96	96	96	96	96	96	96	96	96	96	96	96	96	
	Transom Trim & Tilt Switch	37	96	96	96	96	96	96	96	96	96	96	96	96	96	96	
	Captains Call (Sm. Blocks) °	53	-	-	-	-	-	-	1719	-	1719	-	-	-	-	1719	1719
	Captains Call (Big Blocks) °	55	-	-	-	-	-	-	-	-	1719	-	-	-	-	-	1719
SS Propeller Laser ° (for complete list see pg. 29)			377	377	377	377	377	377	377	377	377	377	377	377	377	377	
SS Propeller, High Five ° (for complete list see pg. 29)			469	469	469	469	469	469	469	469	469	469	469	469	469	469	

\* Electrical system includes: shorepower connector, battery charger, refrigerator, alcohol/ electric stove.

° 8 cylinder motors only

\* Fish & Ski includes: twin casting platform with pedestal seating, tackle storage, trolling motor panel w/dual battery box, livewell

° SS propellers are an up charge at time of manufacture. Some engine options are standard with SS props. For details, see your dealer or visit [www.stingrayboats.com/buildboat/](http://www.stingrayboats.com/buildboat/)

- Denotes Not Available.

(ea.) - Indicates number of items on boat, not dollars.

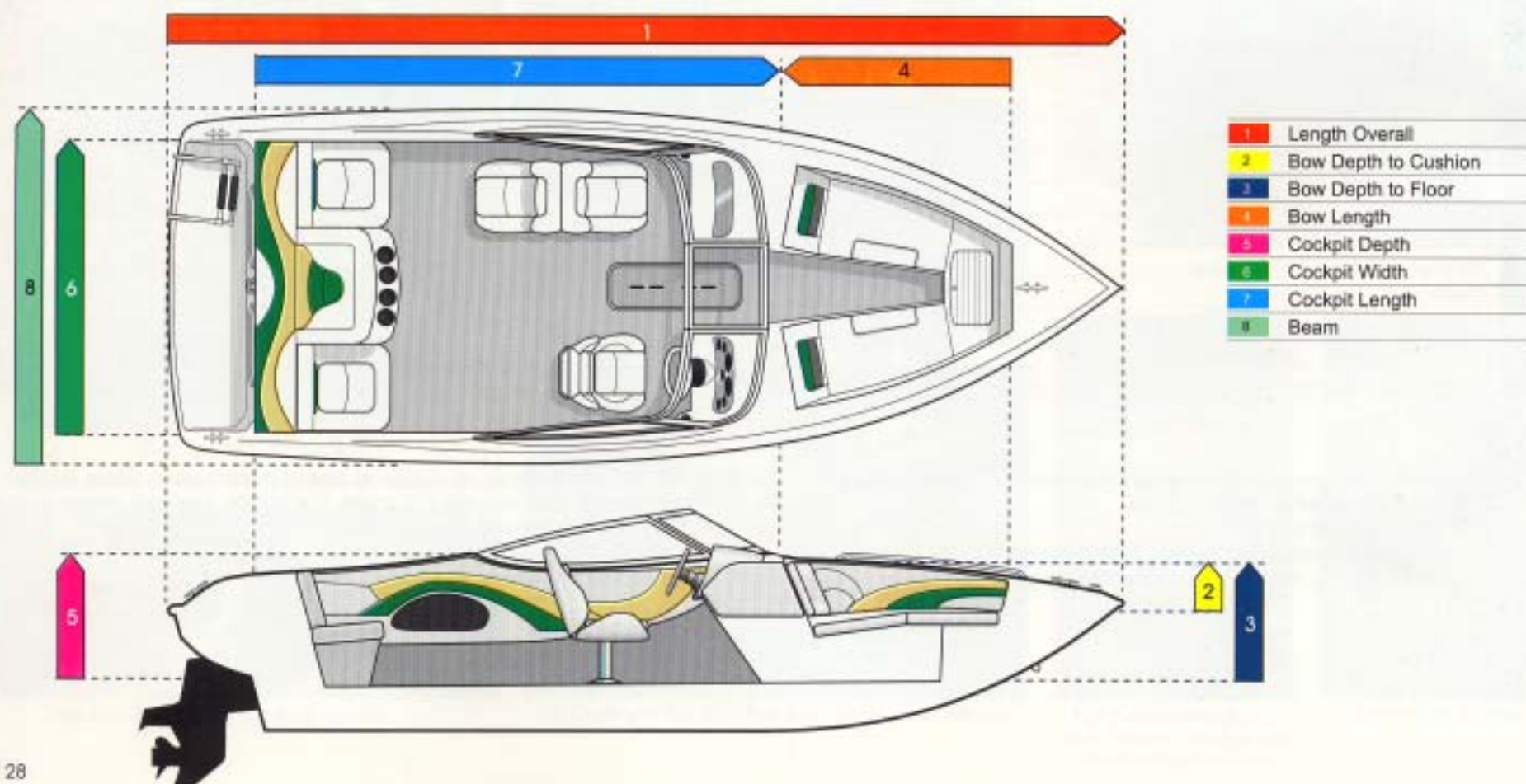


# MODEL SPECIFICATIONS

		RALLY SERIES			OPEN BOWS						CRUISERS				SPORT		
MODEL		180 RS/RX	190 RS/RX	192 RS/RX	190 FX	190 LS/LX	200 LS/LX	220 LX	220 DS	230 LX	240 LS	200 CS/CX	220 CS/CX	240 CS	220 SX	230 SX	
1	Length Overall	ft m	18'0" 5.5	19'0" 5.8	19'0" 5.8	19'0" 5.8	20'3" 6.2	21'6" 6.5	22'3" 6.7	22'8" 6.9	23'6" 7.1	20'3" 6.2	21'6" 6.5	23'6" 7.1	21'6" 6.5	22'8" 6.9	
	Beam	in cm	85 216	91 231	91 231	91 231	91 231	92 234	97 246	99 251	96 244	102 259	92 234	97 246	102 259	97 246	96 244
8	Bridge Clearance	in cm	41 104	49 124	49 124	49 124	49 124	49 124	53 135	61 155	54 137	62 157	51 130	55 140	66 168	48 122	52 132
	Weight (with base engine)	lb kg	2133 968	2300 1043	2420 1098	2590 1175	2536 1150	2659 1206	3205 1454	4169 1891	3389 1537	4425 2007	2790 1266	3432 1557	5071 2300	3285 1490	3449 1564
	Fuel Capacity	gal liter	21 80	21/38* 79/144	21/38* 79/144	38 144	38 144	38 144	39 148	62 235	57 216	68 257	38 144	39 148	68 257	39 148	57 216
	Water Capacity	gal liter							17 64			17 64	3 11	3 11	18 68	3 11	3 11
	Ice Box Capacity	qt liter	36 34	32 30		32 30	32 30	36 34	46 44	25+32 24+30	46 44	32+32 30+30	46 44	46 44	48 45	46 44	46 44
	Max Capacity	pp/ft pp/kg	7/1070 7/485	8/1315 8/596	8/1315 8/596	8/1315 8/596	8/1315 8/596	8/1545 8/701	8/1850 8/839	10/2300 10/1043	8/1850 8/839	10/2300 10/1043	8/1545 8/701	8/1850 8/839	10/2300 10/1043	8/1850 8/839	8/1850 8/839
	Free Board	in cm	24 61	23 58	23 58	23 58	23 58	24 61	27 69	36 91	24 61	37 94	24 61	28 71	45 114	27 69	24 61
	Molded Depth (Windshield Base to Keel)	in cm	42 107	44 112	49 124	44 112	44 112	45 114	52 132	65 165	50 127	66 168	48 122	53 135	77 196	49 124	50 127
	Max Depth (Including Windshield)	in cm	52 132	55 140	60 152	55 140	55 140	56 142	64 163	76 193	60 152	77 196	62 157	69 175	91 231	61 155	60 152
	Max Draft (Drive Down)	in cm	29 74	31 79	31 79	31 79	31 79	31 79	33 84	34 86	36 91	34 86	31 79	33 84	34 86	33 84	36 91
2	Bow Depth (Bow to Cushion Top)	in cm	16 41	16 41	25 64	16 41	16 41	16 41	20 51	14 36	17 43	17 43	28 71	27 69	38 97	23 58	24 61
	Bow Depth (Max Depth)	in cm	31 79	32 81	41 104	32 81	32 81	32 81	37 94	33 84	33 84	39 99	45 114	48 122	71 180	46 117	45 114
4	Bow Length (Max Length)	in cm	54 137	56 142	60 152	56 142	56 142	58 147	62 157	73 185	68 173	68 173	76 193	81 206	111 282	85 216	95 241
	Cockpit Depth (At Helm)	in cm	28 71	29 74	34 86	29 74	29 74	29 74	35 89	35 89	32 81	36 91	34 86	40 102	36 91	34 86	32 81
6	Cockpit Width (Max Molded)	in cm	69 175	73 185	73 185	73 185	73 185	73 185	77 196	78 198	78 198	79 201	73 185	77 196	78 198	77 196	78 198
	Cockpit Length (Max Molded)	in cm	102 259	103 262	114 290	103 262	103 262	110 279	109 277	120 305	93 236	119 302	110 279	115 292	114 290	97 246	93 236
7	Sleeping Capacity											2	2+1	2+1	4	2	2
	Transom Angle	deg	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°
	Deadrise Angle	deg	19°	19°	19°	19°	19°	19°	19°	16°	20°	21°	19°	19°	21°	19°	20°

\* Fuel capacity is 21 gal. w/3.0L, 38 gal. w/4.3L.

Specifications are subject to change without notice or obligation.





# PERFORMANCE OPTIONS

MODEL	180 RS/RX	190 RS/RX	192 RS/RX	190 FX	190 LS/LX	200 LS/LX	200 CS/CX	220 DS	220 LS/LX	220 CS/CX	220 SX	230 SX	230 LX	240 CS	240 LS
length overall	18'0"	19'0"	19'0"	19'0"	19'0"	20'3"	20'3"	22'3"	21'6"	21'6"	21'6"	22'8"	22'8"	23'6"	23'6"
fuel capacity	21	21/38	21/38	38	38	38	38	62	39	39	39	57	57	68	68
weight no motor	1498	1665	1785	1750	1696	1819	1950	3231	2267	2494	2347	2511	2451	4133	3487
maximum speed	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
standard prop	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓

	Engines	opt #	prop hp	drive type	gear ratio	engine weight										
MERCURY	3.0L	101	135	alpha 1	2.02	635	50 D	46 D	45 D							
	4.3L	153	190	alpha 1	1.81	840		56 D	55 D	54 D	56 D	55 D	54 D			
	4.3L EFI	156	210	alpha 1	1.81	857				56 D	58 D	57 D	56 D	44 B	51 C	50 C
	5.0L	161	220	alpha 1	1.62	938						58 C	57 C	45 B	54 C	53 C
	5.0L EFI	162	240	alpha 1	1.62	938						61 D		48 B	56 C	55 C
	5.7L EFI	129	260	alpha 1	1.47	938								51 B	59 C	57 C
	5.7L EFI	159	260	bravo 3	2.00	994								52 T	60 V	58 U
	5.7L MPI	163	300	alpha 1	1.47	952								55 E	63 F	60 F
	5.7L HOR	134	300	bravo 3	2.00	1046								55 T	63 V	61 U
	454 mag	111	385	bravo 1	1.50	1177									70 G	70 G
VOLVO	502 mag	112	415	bravo 1	1.50	1189									72 H	72 H
	3.0GS	201	135	SX	1.97	665	50 P	46 O	45 O	44 O	46 O	44 O	44 O			
	4.3GL	253	190	SX	1.79	880		56 O	55 O	54 O	56 O	55 O	54 O			
	4.3GI EFI	256	205	SX	1.79	880				56 P	58 P	57 P	56 P	44 N	51 N	50 N
	5.0GL	261	220	SX	1.60	979						58 O	57 O	45 N	54 O	53 O
	5.0GI EFI	262	250	SX	1.60	979						61 P		48 N	56 O	55 O
	5.7GI EFI	258	285	SX	1.43	991								52 N	60 O	58 O
	5.7GI EFI	259	285	duo prop	1.95	1002								53 Y	60 Z	59 Z

## Propeller Options

Alpha	Part #	Volvo SX	Part#	Merc Bravo3	front #	rear#
A 17" Aluminum	48-832828A45	M 17" Aluminum	3850300-9	S 22" SS Bravo 3	48-823863L	48-823664L
B 19" Aluminum	48-832830A45	N 19" Aluminum	3850301-7	T 24" SS Bravo 3	48-823865L	48-823665L
C 21" Aluminum	48-832832A45	O 21" Aluminum	3850302-5	U 26" SS Bravo 3	48-823867L	48-823668L
D 23" Aluminum	48-832834A45	P 23" Aluminum	3850303-3	V 28" SS Bravo 3	48-823869L	48-823670L
Alpha, Bravo1, SX	Part #	Alpha, Bravo1, SX	Part #	Volvo Duo Prop	Part # for front and rear set	
E 19" SS Laser	48-16544A46	R 17" SS High 5	48-821154A46	W F4 SS Duo Prop	3851494-9	
F 21" SS Laser	48-16546A46	J 19" SS High 5	48-815758A46	X F5 SS Duo Prop	3851495-6	
G 23" SS Laser	48-16548A46	K 21" SS High 5	48-815760A46	Y F6 SS Duo Prop	3851496-4	
H 25" SS Laser	48-16550A46	L 23" SS High 5	48-815762A46	Z F7 SS Duo Prop	3851497-2	

Flo-Torq II Hub Assy Kit # 835257A1 needed for all Mercury Alpha and Bravo1 Drives.

Specifications are subject to change at any time without notice or obligation. To avoid disappointment at the time of purchase please check with your Stingray Dealer for current information and specifications.

Performance data comes from factory testing, independent engine manufacturers testing or independent magazine testing. All boat speeds and propellers shown are to be used as guidelines only for general applications as boats and operating conditions will vary. The best propeller for specific boating needs can only be

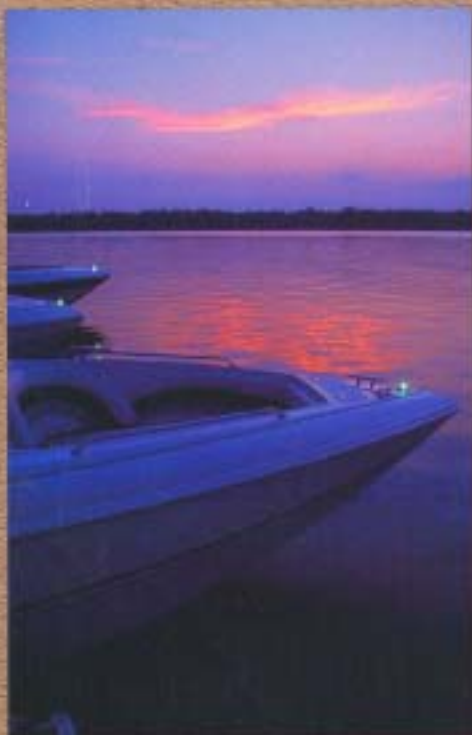
determined by performance testing by your dealer. Results on individual boats may vary depending on many factors, including driver, weather, altitude, load, condition of propeller, lower unit, and boat bottom. Matching of your boat and use conditions to the proper propeller by your dealer will make your boating experience more enjoyable and keep your engine running longer and stronger. Propellers used during testing are shown to be used as a guideline only and are not intended to be an absolute recommendation.

**CAUTION:** Never exceed engine manufacturers recommended RPM.

Speeds shown are the maximum expected at sea level with the best performing propeller.

For third party performance comparisons, visit [www.stingrayboats.com/performance](http://www.stingrayboats.com/performance)





## Your Stingray Dealer

### WARRANTY INFORMATION

All Stingray warranties are limited warranties within the meaning of title 1 of the Federal Trade Commission Improvement Act. A full statement of coverage, terms and conditions applying to the Stingray warranty has been furnished to all Stingray Dealers. In addition, information is supplied with each new Stingray Boat.

Please read carefully the terms and conditions provided in Stingray's Express Limited Warranty accompanying the sale of your boat. The actual length of warranty coverage for your boat may vary depending on the date of original manufacture and the date of sale of your boat.

This brochure shows only a partial list of standard equipment and some boats are shown with optional accessories. To avoid disappointment, please check with your Stingray dealer for current information and specifications at time of purchase. Any variations in colors shown are due to reproduction variations in the printing process. Styling, design, equipment, prices, colors, and construction are subject to change without notice or obligation.



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